BenchPro[™]

BP-P Postal Bench Scale

Operation Manual





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Technical training seminars are available through Rice Lake Weighing Systems. Course descriptions and dates can be viewed at **www.ricelake.com/training** or obtained by calling 715-234-9171 and asking for the training department.



Rice Lake continually offers web-based video training on a growing selection of product-related topics at no cost. Visit www.ricelake.com/webinars

1.0 Introduction

This manual provides information needed to set up and use the Rice Lake Weighing Systems BenchPro™ Postal scale.



Manuals and additional resources are available from the Rice Lake Weighing Systems website at www.ricelake.com/warranties
Warranty information can be found on the website at www.ricelake.com/warranties

1.1 Safety

Safety Signal Definitions:



Indicates an imminently hazardous situation that, if not avoided, will result in death or serious injury. Includes hazards that are exposed when quards are removed.



Indicates a potentially hazardous situation that, if not avoided, could result in serious injury or death. Includes hazards that are exposed when guards are removed.



Indicates a potentially hazardous situation that, if not avoided, could result in minor or moderate injury.



Indicates information about procedures that, if not observed, could result in damage to equipment or corruption to and loss of data.

General Safety



Do not operate or work on this equipment unless this manual has been read and all instructions are understood. Failure to follow the instructions or heed the warnings could result in injury or death. Contact any Rice Lake Weighing Systems dealer for replacement manuals.



Failure to heed could result in serious injury or death.

Ensure every individual operating or working with this unit has read and understands the following safety information.

Do not allow minors (children) or inexperienced persons to operate this scale.

Prior to cleaning, make sure the scale is disconnected from the power source.

Do not use this product if any of the components are loose or cracked.

Do not use in the presence of flammable materials.

Operating at voltages and frequencies other than specified could damage the equipment.

Do not use near water and avoid contact with excessive moisture.

Do not drop the scale or subject it to violent shocks.

Do not make alterations or modifications to the scale.

For accurate weighing, the scale must be placed on a stable, level surface.



2.0 Setup

This section provides information regarding the setup of the Rice Lake Weighing Systems BenchPro Postal scale.

2.1 Unpacking the Scale

Remove all contents from the packaging. Each carton contains the following:

- · Scale with operator display attached
- In-line power supply
- U.S. power cord (three-prong AC power adapter)
- · USB cable
- RS-232 cable
- · Stainless steel weigh platter

Inspect contents for damage. Contact Rice Lake Weighing Systems and the shipper immediately if items are damaged.

2.2 Scale Setup

- 1. Remove the protective cover from the weigh platter.
- Place the scale on a sturdy, level surface near a power outlet. Ensure the scale and weigh platter are clear of obstructions.
- 3. Level the scale by adjusting the leveling feet until the bubble level (under the weigh platter) is within the circle.
- 4. Tighten the jam nuts on the feet of the scale, once the scale is level.

2.2.1 Display Mounting

A display mount is included with each scale and comes assembled to the scale's die-cast base housing. The included operator display uses two magnets to attach to the mount during use. The display mount can be detached from the scale and mounted to a table or on a wall.



Figure 2-1. Display Mount Configurations



2.3 **Power**

Power the BenchPro with one of the following sources:

- AC power supply
- USB HID 2.0 powered communications port (can be used as a stand alone device or interfaced to a third-party software program which recognizes devices following USB HID requirements)
- Four AA alkaline batteries (not included)

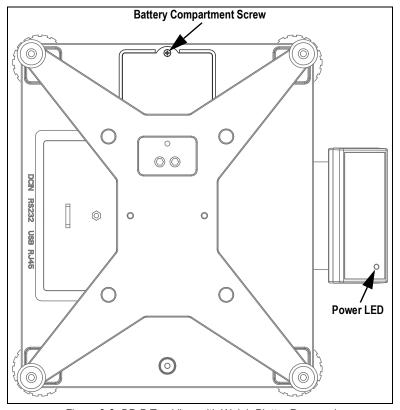


Figure 2-2. BP-P Top View with Weigh Platter Removed

Once the scale is connected to a power source, the power LED illuminates. Press (to power on the scale.



2.4 **Connections**

The USB connection can be used as an HID device or USB power supply. The scale is equipped with a standard bi-directional RS-232 port for connection to a PC.

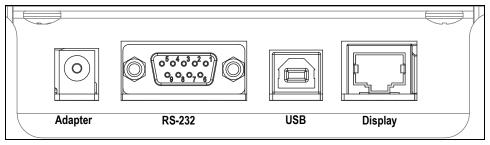


Figure 2-3. Junction Box Connections - Back Of Unit



3.0 Operation

This section provides information regarding the operation of the Rice Lake Weighing Systems BenchPro Postal scale.

3.1 Keys and Symbols

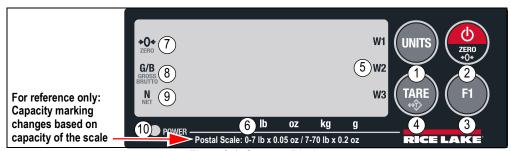


Figure 3-1. Operator Display

Item No.	Normal Operating Function	User and Configuration Mode Function
1	Units Button – toggle between configured weight units	Enter or accept the value selected
2	Power/Zero Button – quick press to turn the unit on Press and hold for three seconds to turn the unit off Perform a zero function	
3	F1 Button – press F1 and Units to enter the user menu and non Legal for Trade configuration parameters of the scale, See Section 4.1 on page 6; also used as Print (if enabled)	Scroll right
4	Tare Button – perform a tare function (if enabled)	Scroll left
5	Model dependent: • Ib/oz scale is dual range and utilizes W1 and W2 • kg scale is triple range and utilizes W1, W2 and W3 The annunciator is showing which range/resolution is used for weighment	-
6	Units of Measure – indicates the unit of measure the scale is displaying	
7	Stable Zero – indicates the scale is at a stable zero weight value	
8	Gross/Brutto – indicates the scale is in gross mode	
9	Net – indicates a tare condition and the net weight is displayed	
10	Power LED – indicates scale is receiving power	

Table 3-1. Display Key and Annunciator Functions



Figure 3-2. Bench Pro Postal Unit Measurement Ranges



3.1.1 Initial Power Up

Press



to power on the scale.

Upon initial power up, the scale briefly displays the following:

- Po5t (type of firmware installed)
- · Software version number
- PRSS



See Section 7.1 on page 22 if another message other than PR55 displays during startup.

3.1.2 Weigh Mode

- 1. Ensure the scale is at zero prior to placing an item on the scale.
- If the scale is not at zero weight, press ♠. →0← indicates the scale is at a stable zero.

3.1.3 Tare

The tare function must be enabled in the configuration menu for the tare key to be functional. The factory default setting is disabled.

- 1. Place an item or empty container on the scale. The weight value displays.
- 2. Press The weight value displays as zero and **N** displays to indicate the scale is displaying the net weight.
- 3. Remove the item or container from the scale platform and press to return the scale to the gross mode. The weight value is zero and **G/B** displays, indicating the scale has returned to the Gross/Brutto mode.



4.0 Configuration

This section provides information regarding the configuration of the Rice Lake Weighing Systems BenchPro Postal scale.

4.1 User Menu

The user menu provides the configuration settings for non Legal for Trade parameters.

To enter the user settings menu:

Press and at the same time

To navigate the user settings menu:

- Press to scroll through the parameters and settings
- Press to accept the value selected
- Once all parameters have been set, navigate to the *done* parameter and press to confirm and save settings



See Section 4.2.2 on page 8 for additional explanation on parameters and settings available.

Parameter	Options	Definition
A. off	OFF 1 , OFF 3, OFF 5, OFF 30, OFF	Auto Off Time Setting
ЬЯН L	Auto, OFF, On	Backlight Setting
Prot	SMA, Auto-1, Auto-2, Print, NCi	Protocol
ьяиа	9600 , 19200, 38400, 57600, 1200, 2400, 4800	Baud rate
PAr	8 none, 7 even, 7 odd, 7 none	Parity
5toP	1, 2	Stop bits
EArE	OFF, On	Tare
d ,89	RAM, ROM, DIV-A, DIV-O	Diagnostics
donE	_	Done (exit)

Table 4-1. User Menu Parameters



Within Options in Table 4-1, the default settings are in bold.



4.2 Service Menu

The service menu provides the configuration settings for all of the parameters and access to perform calibration.

4.2.1 Access Service Menu

- 1. Press to power on the unit.
- 2. Lift the weigh platter from the scale. ----- displays.
- 3. Remove the 8 mm hex screw and open the PCB compartment.

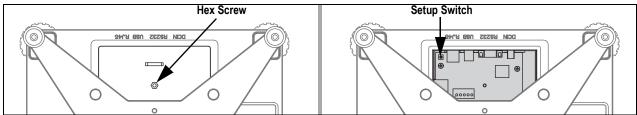


Figure 4-1. BP-P Top View with Weigh Platter Removed

- 4. Press the Setup Switch.
- 5. Configure all service parameters, See Section 4.2.2 on page 8.
- 6. Press once all parameters have been set donE displays.
- 7. Press to exit and save changes.
- 8. Set the PCB compartment door back in place and reinstall the hex screw to secure it.
- 9. Place the weigh platter back onto the scale.

4.2.2 Configure Service Parameters

To navigate the service setting menu:

- Press (TARE) to return to the previous parameter
- Once all parameters have been set, navigate to the *done* parameter and press occupied to confirm and save settings

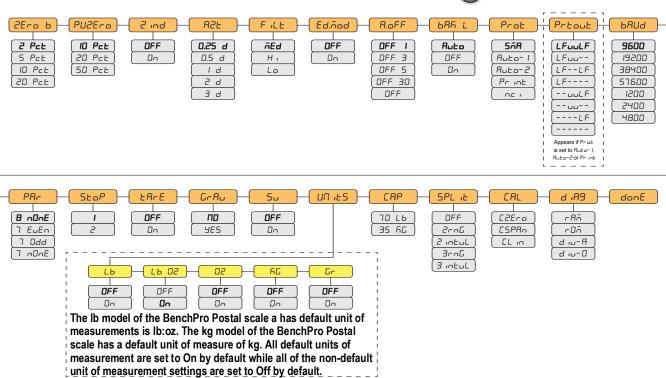


Figure 4-2. Service Menu Parameters

Parameter	Description
2Ero b	Semi Automatic Zero Set – the percentage of the scale capacity which can be zeroed from the scale when the zero key is pressed; settings: 2% , 5%, 10%, 20%
PU2Ero	Initial Power up Zero Setting – the percentage of the scale capacity that can be zeroed from the scale on power up; settings: 10%, 20%, 50%
5 ind	Zero Indication – settings: OFF , ON
ASF.	Automatic Zero Tracking – automatically zeroes the scale if scale does not return to zero; the zero tracking is +/- the display division, multiplied by the selected setting, but cannot exceed the semi-automatic zero set; settings: 0.25 d , 0.5 d, 1 d, 2 d, 3 d
F iLE	Filter – minimizes the effect mechanical vibration (near the scale) can have on scale readings; the selected setting has a direct correlation to the display update rate; settings: • Med - normal filtering, average update rate • Hi - more filtering, slower update rate • Lo - less filtering, faster update rate
Ed. NodE	Manufacturing mode only; do not use; do not adjust; settings: OFF, ON

Table 4-2. Service Menu Parameter Settings



ъ .						D 14									
Parameter						Descript									
A. oFF	powers off; s	ettings: off after 1 r off after 3 r off after 5 r off after 3	minute of no u ninutes of no u ninutes of no u 0 seconds of r ot turn off	se Ise	2 x 14 scale) – select an	nount of time of inactivity after which the scale automatically								
	NOTE: LAr														
БЯН L	• AUTO • OFF – • ON – a	ne backlight – off after 5 always off lways on	shuts off; set seconds no a	tings: activity			 conserves battery life; select the amount of time of inactivity 								
Prot	Protocol – determines the manufacturer output protocol or serial setting the scale is configured for; check third party software to confirm correct selection; settings: • SMA – Interface Protocol, See Section 6.4.2 on page 18 • Auto-1 – automatically transmit after stable weight above zero is removed from the scale platform • Auto-2 – automatically transmit when the item is placed on the scale and the weight stabilizes • Print – weight is transmitted only when the F1 button on the display panel is pressed • NCI – general Serial Communications Protocol (782X and 76XX family), See Section 6.4.1 on page 17 NOTE: If the scale is connected to a PC via the BenchPro USB port, the USB HID protocol is automatically selected; USB HID settings are 1C19,0002														
Prtout			at is set to R	uto- 1, Au	£o-2 or Pr	ınŁ									
		Ou	tput Data St	ring Setti	ngs										
	Setting		Formatte	d Output Da	ta String										
	LFuuLF	<lf></lf>	www.ww	uu	<cr></cr>	<lf></lf>									
	LFuu	<lf></lf>	WW.WW	uu	<cr></cr>	-									
	LFLF	<lf></lf>	WWW.WW		<cr></cr>	<lf></lf>									
	LF	<lf></lf>	WW.WW		<cr></cr>	-									
	uuLF	-	WW.WW	uu	<cr></cr>	<lf></lf>									
	uu		WWW.WW	uu	<cr></cr>										
	LF		WWW.WW		<cr></cr>	<lf></lf>									
			WWW.WW		<cr></cr>										
	Where: <lf> represents the line feed character (ØA hex) W represents a weight digit character uu represents the unit of measure characters (lb) <cr> represents the carriage return character (ØD hex)</cr></lf>														
PUNG	Baud Rate –	for RS-232	connection to	PC; settin	gs: 9600 , 19	200, 38400,	57600, 1200, 2400, 4800								
PAr	Data Bits and	d Parity – fo	or RS-232 con	nection to F	PC; settings:	8 none , 7 e	even, 7 odd, 7 none								
5toP			onnection to F		-										
EArE	Enable or dis	sable the ta	re button; sett	ings: OFF ,	ON										
GrAu	• No – do	eactivated, view origina	See Section calibrate scale calibration gr	with know avity and n	n accurate o nodify local g	alibration wo	eights								
5u		•	ly; do not use;	•											
Un iE5	a minimum of units of meas	of two units sure turned	of measure tu on; settings: I	rned on; to b, lb:oz , oz	avoid incorre , kg, g	ect weight b	re dependent on the model of scale purchased; most models have eing displayed or transmitted to the PC, only have the applicable								
CAP	When s When s	selecting lb, selecting kg	the calibration, the calibration	n weight us on weight us	ed must be i sed must be	n lb in kilograms									
	NOTE: Do n	ot select c	apacities oth	er than tho	se indicate	d by the ma	anufacturer								

Table 4-2. Service Menu Parameter Settings (Continued)



Parameter	Description
SPL iE	Configures the unit for multi-range or multi-interval on select models; settings: • Off – unit displays in single range, 2mG, 2intvL, 3rnG, 3intvL Divisions (multi-range) – follows gross weight and whatever the largest value count-by/display division you reach that is what the scale locks on and uses until the scale goes back to zero and resets; range uses the W1, W2, W3 annunciators • kg Triple Range – 0-5kg x 0.001kg, 0-10kg x 0.002kg, 0-35kg x 0.01kg • lb/oz Dual Range – 0-7lb x 0.05oz, 0-70lb x 0.2oz Divisions (multi-interval) – follows net weight and uses the applicable count-by/display division based on the weight on the scale • kg Triple Interval – 0-5kg x 0.001kg, 5-10kg x 0.002kg, 10-35kg x 0.01kg • lb/oz Dual Interval – 0-7lb x 0.05oz, 7-70lb x 0.2oz
	NOTE: For factory use only
[AL	Calibration – See Section 5.0 on page 12 for detailed information
	NOTE: To exit the calibration (CRL) parameter without saving changes, the unit must be powered off
d :89	Diagnostic menu – used to troubleshoot scale operation; See Section 7.1 on page 22 for more information; settings: • RAM – PR55 displays if functioning properly; if anything else displays, contact RLWS for a new PCB • ROM – PR55 displays if functioning properly; if anything else displays, contact RLWS for a new PCB • div-A – display internal counts after auto zero tracking • div-O – display internal counts
donE	Done – exit the configuration menu, save settings and return to weigh mode

Table 4-2. Service Menu Parameter Settings (Continued)



4.3 Gravity Mode Setting

Gravitational variations may affect the accuracy of the BenchPro scale upon initial installation. The scale includes a feature which allows for adjustment of the gravity setting to the location and reducing the need for an initial calibration pending regulatory requirements in the region.

The BenchPro is a Legal for Trade device. Rice Lake Weighing Systems recommends contacting an authorized scale technician to perform a calibration using certified test weights.

IMPORTANT

Gravity compensation must be turned off when calibrating the scale with weights.

The factory default values are:

- Original Calibration Gravity Constant Setting: 9.7951 or 9.8056
- Local Calibration Gravity Constant Setting: 9.8056 (Rice Lake, Wisconsin)



The original calibration gravity constant is the location the test weights were placed on the scale to calibrate it. The local calibration gravity constant is the location the scale is to be used.

To determine the local calibration gravity constant, use the Internet to identify the local latitude and altitude. Type these values into a gravity calculator to determine the local calibration gravity constant. The BenchPro uses four values to the left of the decimal place and it may be necessary to round the values prior to input.

Use the following steps to modify the local gravity ($\Gamma \Gamma \Pi U$) constant setting.

- 1. See Section 4.2.1 on page 7 to access and configure parameters within the service menu.
- 2. Press 🗊 until 🗗 🛍 displays.
- 3. Press one to enter GrAu parameter. $\Pi \Omega$ is the default.
- 4. Press to change it to <u>4E5</u> and then press . The original calibration gravity constant setting displays.
- 5. Press to accept. The local calibration gravity constant displays.
- 6. Press (F) to increase the flashing digit.
- 7. Press (to accept the value entered and move to the next digit.
- 8. Repeat Step 6 and Step 7 until the local calibration gravity constant is complete.
- 9. Press until GrAu displays.
- 10. Press until donE displays.
- 11. Press to accept and save the setting. The scale returns to weigh mode.

Below are links to websites used to determine local latitude and altitude. Please note these website address's are provided for reference only and may change.

National Geophysical Data Center: www.ngdc.noaa.gov.

Measurement Canada: www.ic.qc.ca.

Map Coordinates: www.mapcoordinates.net/.

Once local latitude and altitude have been determined, use the following link to calculate local gravity: www.sensorsone.com/local-gravity-calculator/.

IMPORTANT

It is up to the authorized scale dealer to ensure the device is accurate at the intended point of use, especially for Legal for Trade installations.

5.0 Calibration

This section provides information regarding the calibration of the Rice Lake Weighing Systems BenchPro Postal scale.

5.1 Span Calibration

The BenchPro allows for calibration with weight values other than max capacity. Table 5-1 displays the alternate calibration weights for each model.

Calibration should only be performed using certified tests weights and performed by the local scale distributor.



Turn off Gravity Compensation, See Section 4.3 on page 11 prior to performing a calibration using certified weights. The default capacity (CRP) setting is in lb if using the lb scale, otherwise the default capacity setting is in kg if using kg calibration weights, change the CRP to the appropriate scale capacity of the scale model. The model number of the scale is located on the serial tag on the bottom of the scale.

Model	Scale Capacity	Alternate Calibration Weights							
12 x 14	70 kg	20, 50, 70 lb							
12 x 14	35 kg	10, 20, 30 kg							

Table 5-1. Alternate Calibration Weights

- 1. See Section 4.2.1 on page 7 to access service menu. **ZEra b** displays.
- 2. Press until GrAu displays.
- 3. Press units to accept. **YE5** or **n0** displays.
- 4. Press (F) to scroll to nD.
- 5. Press (NITS) to accept. **Gr Flu** displays.
- 6. Press until **ERP** displays.



See Section 4.3 on page 11 to set Gravity Compensation (□¬用□) values if required.

- 7. Select the appropriate scale capacity from Table 5-1.
- 8. Press 🖪 to scroll to chosen capacity.
- 9. Press ums to accept. **EAP** displays.
- 10. Press 😝 until EAL displays.
- 11. Press to accept. [2Era displays.
- 12. With no weight on the weight platter, press to accept. A six digit value displays. This is the internal counts of the load cell at zero weight.
- 13. Press to accept and perform a zero calibration. [2Era displays.
- 14. Press once. **ESPAn** displays.
- 15. Press to accept. XXX lb or XXX kg displays.



- 16. Press 😝 to scroll to the alternate calibrate weight value, if performing a calibration using certified weights.
- 17. Press units to accept.

 displays.
- 18. Place the calibration weight on the scale and wait for the value to stabilize.
- 19. Press to accept. The calibration data is saved and the scale returns to the weigh mode.

The weight value displayed must match the value of the calibration weight used. If not, perform the calibration a second time and follow each step carefully. If *Err I* displays, there is a calibration error. Ensure the correct calibration weight value was selected in comparison to the actual calibration weight used. See Section 7.1 on page 22 for more information on troubleshooting.

5.2 Linear Calibration

IMPORTANT

Only perform a linear calibration function if instructed by Rice lake Weighing Systems and an authorized scale

The BenchPro includes an optional linear calibration feature. This is an additional feature to perform after a span calibration has been completed at *maximum capacity* and linear calibration is performed with two lower calibration weight values.

- See Section 4.2.1 on page 7 to access service menu. 2Er□ b displays.
- 2. Press 🗊 until 🗗 🛍 displays.
- 3. Press to accept. **YE5** or **nD** displays.
- 4. Press 🗊 until 🗗 displays.
- 5. Press (to accept. L-Au displays.
- 6. Press 🗊 until ERP displays.
- 7. Press (NITS) to enter **CAP** parameter.
- 8. To choose the appropriate scale capacity, See Table 5-1 on page 12.
- 9. Press 😝 to scroll to chosen capacity.
- 10. Press (UNITS) to accept. [CAP] displays.
- 11. Press (until **CAL** displays.
- 12. Press wis to enter EAL parameter. E2Ero displays.
- 13. With no weight on the platter, press on to enter [2] parameter. The raw A/D counts for zero displays.
- 14. Press (UNITS) to calibrate zero. [2Era displays.
- 15. Press 🗊 until 🗓 🗷 displays.
- 16. Press one to enter EL in parameter. Po int I briefly displays, followed by the Po int I weight value.
- 17. Press (f) to select the Po int I value (amount of test weight needed on scale for calibration of Po int I).
- 18. Press to accept value. 🛭 displays.
- 19. Place the **Pa int** I weight on the weigh platter and wait for the value to stabilize.

BenchPro - Postal Bench Scales

- 20. Press (units) to accept and calibrate at Po int 1.
- 21. Po int2 briefly displays, followed by the Po int2 weight value. Remove Po int I test weights.
- 22. Press (n) to select the Po int2 value (amount of test weight needed on scale for calibration of Po int2).
- 23. Press 🕠 to accept value. 🛭 displays.
- 24. Place the Pa Int a calibration weight on the scale and wait for the value to stabilize (the raw A/D counts displays).
- 25. Press to accept and calibrate at Po int2. The calibration data is saved and the scale returns to weigh mode.

The weight value displayed must match the value of the calibration weight used. If not, perform the calibration a second time and follow each step carefully. If *Err I* displays, there is a calibration error. Ensure the correct calibration weight value was selected in comparison to the actual calibration weight used. See Section 7.1 on page 22 for more information on troubleshooting.



6.0 Communication

This section provides information regarding the connection of the Rice Lake Weighing Systems BenchPro Postal scale.

6.1 Scale to Computer Port Connections

The BenchPro Postal scale can be connected to a computer using a compatible third party software program. In order for the scale to transmit the weight, identify the interface protocol included in the third party program and compare with the BenchPro Software Compatibility Chart, See Section 6.3 on page 16. The most current version of the compatibility chart can be found on the Rice Lake Weighing Systems website.

Scale Com Port
DB-9 (9-pin) female connector
Powered USB 2.0 COM port (USB HID compatible software only)
DB-9 (9-pin) female connector RS-232/USB converter

Table 6-1. Communication Ports

6.2 I/O Specifications

The BenchPro Postal scale includes both a straight pass through RS-232 cable and USB Cable. For functional pin information, See Table 6-2:

	DB-9 Male Host													
Pin	Name	Direction												
1	DCD IN													
2	RXD	IN												
3	TXD	OUT												
4	DTR	OUT												
5	GRND													
6	DSR	IN												
7	TRS	OUT												
8	CTS	IN												
9	OUT	OUT												

Table 6-2. DB-9 Male Host on Computer

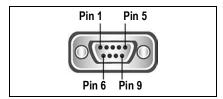


Figure 6-1. RS-232 - 9-Pin Connector

Pin	Name
1	
2	TXD
3	RXD
4	
5	GRND
6	
7	CRS
8	RTS
9	-

Table 6-3. RS-232 Pin Out (9-Pin) On Scale



Modem control lines are not supported. The scale is DTE.



6.3 USB

The BenchPro Postal scales conform to the USB HID Point of Sale Usage Tables, March 5 2001, Version 1.02. Reference www.usb.org, HID Information at www.usb.org/hid

Make sure the computer software has a USB HID scale interface. After plugging into the USB port, turn the scale on. The following is displayed.



Figure 6-2. USB Driver Install

When the driver is installed, using Device Manager, the BenchPro will be identified as a HID-compliant device.

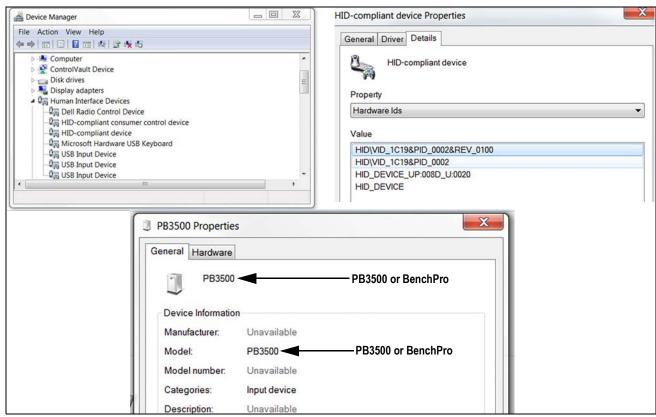


Figure 6-3. Device Properties

Once the Windows® driver has been found, the device is ready for use.

USB Specs

- Vendor ID = 1C19
- Product ID = 0002

Model Interface Protocols

• SMA, Auto-1, Auto-2, Print, NCI, USB Hid (USB port only)



6.4 Interface Protocols

6.4.1 NCI General Serial Communications Protocol

Command	W <cr> (57h,0dh)</cr>																		
Over capacity (invalid data)	<lf></lf>	۸	۸	۸	۸	۸	۸	۸	۸	<u></u>	<u></u>	<cr></cr>	<lf></lf>	<h1></h1>	<h2></h2>	<cr></cr>	<etx></etx>		
Under capacity (-20d)	<lf></lf>	ı	-	-	ı	-	-	-	-	<u>></u>	<u></u>	<cr></cr>	<lf></lf>	<h1></h1>	<h2></h2>	<cr></cr>	<etx></etx>		
Zero point error (Initial Zero)	<lf></lf>	-	-	-	-	-	-	-	-	<u></u>	<u></u>	<cr></cr>	<lf></lf>	<h1></h1>	<h2></h2>	<cr></cr>	<etx></etx>		
In lb/oz/kg/g (normal data)	<lf></lf>		<w></w>		<w></w>	<w></w>	<w></w>	<w></w>	<u></u>	<u></u>	<cr></cr>	<lf></lf>	<h1></h1>	<h2></h2>	<cr></cr>	<etx></etx>			
In lb/oz/kg/g	<lf></lf>		<w></w>	<w></w>		<w></w>	<w></w>	<w></w>	<u></u>	<u></u>	<cr></cr>	<lf></lf>	<h1></h1>	<h2></h2>	<cr></cr>	<etx></etx>			
In lb/oz/kg/g	<lf></lf>		<w></w>	<w></w>	<w></w>		<w></w>	<w></w>	<u></u>	<u></u>	<cr></cr>	<lf></lf>	<h1></h1>	<h2></h2>	<cr></cr>	<etx></etx>			
In lb/oz/kg/g	<lf></lf>		<w></w>	<w></w>	<w></w>	<w></w>		<w></w>	<u></u>	<u></u>	<cr></cr>	<lf></lf>	<h1></h1>	<h2></h2>	<cr></cr>	<etx></etx>			
In lb/oz/kg/g	<lf></lf>		<sp></sp>	<w></w>	<w></w>	<w></w>	<w></w>	<w></w>	<u></u>	<u></u>	<cr></cr>	<lf></lf>	<h1></h1>	<h2></h2>	<cr></cr>	<etx></etx>			
In lb:oz	<lf></lf>		<w></w>		b	<sp></sp>	<w></w>	<w></w>		<w></w>	<w></w>	0	Z	<cr></cr>	<lf></lf>	<h1></h1>	<h2></h2>	<cr></cr>	<etx></etx>
In lb:oz	<lf></lf>		<w></w>	<w></w>	- 1	b	<sp></sp>	<w></w>	<w></w>		<w></w>	0	Z	<cr></cr>	<lf></lf>	<h1></h1>	<h2></h2>	<cr></cr>	<etx></etx>
In lb:oz	<lf></lf>		<sp></sp>	<w></w>	<w></w>	<w></w>	Ī	b	<sp></sp>	<w></w>	<w></w>	0	Z	<cr></cr>	<lf></lf>	<h1></h1>	<h2></h2>	<cr></cr>	<etx></etx>

Table 6-4. Request Displayed Weight

Command	H <c< th=""><th>R> (4</th><th>8h,0d</th><th>h)</th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th></c<>	R> (4	8h,0d	h)																
Over capacity (invalid data)	<lf></lf>	٨	٨	٨	۸	۸	۸	۸	۸	<u></u>	<u></u>	<cr></cr>	<lf></lf>	<h1></h1>	<h2></h2>	<cr></cr>	<etx></etx>			
Under capacity	<lf></lf>	-	-	-	-	-	-	-	-	<u></u>	<u></u>	<cr></cr>	<lf></lf>	<h1></h1>	<h2></h2>	<cr></cr>	<etx></etx>			
Zero point error	<lf></lf>	_	-	-	-	-	-	-	-	<u></u>	<u></u>	<cr></cr>	<lf></lf>	<h1></h1>	<h2></h2>	<cr></cr>	<etx></etx>			
In lb/oz/kg/g (normal data)	<lf></lf>		<w></w>		<w></w>	<w></w>	<w></w>	<w></w>	<w></w>	<u></u>	<u></u>	<cr></cr>	<lf></lf>	<h1></h1>	<h2></h2>	<cr></cr>	<etx></etx>			
In lb/oz/kg/g	<lf></lf>		<w></w>	<w></w>		<w></w>	<w></w>	<w></w>	<w></w>	<u></u>	<u></u>	<cr></cr>	<lf></lf>	<h1></h1>	<h2></h2>	<cr></cr>	<etx></etx>			
In Ib/oz/kg/g	<lf></lf>		<w></w>	<w></w>	<w></w>		<w></w>	<w></w>	<w></w>	<u></u>	<u></u>	<cr></cr>	<lf></lf>	<h1></h1>	<h2></h2>	<cr></cr>	<etx></etx>			
In lb/oz/kg/g	<lf></lf>		<w></w>	<w></w>	<w></w>	<w></w>		<w></w>	<w></w>	<u></u>	<u></u>	<cr></cr>	<lf></lf>	<h1></h1>	<h2></h2>	<cr></cr>	<etx></etx>			
In lb/oz/kg/g	<lf></lf>		<w></w>	<w></w>	<w></w>	<w></w>	<w></w>		<w></w>	<u></u>	<u></u>	<cr></cr>	<lf></lf>	<h1></h1>	<h2></h2>	<cr></cr>	<etx></etx>			
In lb:oz	<lf></lf>		<w></w>	-	b	<sp></sp>	<w></w>	<w></w>		<w></w>	<w></w>	<w></w>	0	Z	<cr></cr>	<lf></lf>	<h1></h1>	<h2></h2>	<cr></cr>	<etx></etx>
In lb:oz	<lf></lf>		<w></w>	<w></w>		b	<sp></sp>	<w></w>	<w></w>		<w></w>	<w></w>	0	Z	<cr></cr>	<lf></lf>	<h1></h1>	<h2></h2>	<cr></cr>	<etx></etx>
In lb:oz	<lf></lf>		<w></w>	<w></w>	<w></w>	- 1	b	<sp></sp>	<w></w>	<w></w>		<w></w>	0	Z	<cr></cr>	<lf></lf>	<h1></h1>	<h2></h2>	<cr></cr>	<etx></etx>
In lb:oz	<lf></lf>		<sp></sp>	<w></w>	<w></w>	<w></w>	<w></w>	I	b	<sp></sp>	<w></w>	<w></w>	0	Z	<cr></cr>	<lf></lf>	<h1></h1>	<h2></h2>	<cr></cr>	<etx></etx>

Table 6-5. Request High-Resolution Weight (10x)

Command	M <cr< th=""><th>> (4dh</th><th>,0dh)</th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th></cr<>	> (4dh	,0dh)													
Raw count	<lf></lf>	<m></m>	М	М	<cr></cr>	<lf></lf>	<h1></h1>	<h2></h2>	<cr></cr>	<etx></etx>						

Table 6-6. Request Displayed Raw Count

Command	S <cr></cr>	(53h,0	dh)			Command	Z <cr< th=""><th>> (5a</th><th>h,0dh</th><th>1)</th><th></th><th>Comma</th><th>nd</th><th>T<cf< th=""><th>₹> (54</th><th>lh,0dh</th><th>1)</th><th></th></cf<></th></cr<>	> (5a	h,0dh	1)		Comma	nd	T <cf< th=""><th>₹> (54</th><th>lh,0dh</th><th>1)</th><th></th></cf<>	₹> (54	lh,0dh	1)	
Response	<lf></lf>	<h1></h1>	<h2></h2>	<cr></cr>	<etx></etx>	Simulate ZERO key	<lf></lf>	<h1></h1>	<h2></h2>	<cr></cr>	<etx></etx>	Simulate 1	TARE key	<lf></lf>	<h1></h1>	<h2></h2>	<cr></cr>	<etx></etx>
Table 6	6-7. Re	quest	Currer	nt Statu	IS	Table 6-8. I	Reque	est So	cale t	o Zero)	Tai	ble 6-9.	Requ	est S	cale t	o Tare	Э

Command	Other	s (xxh,	0dh)		
Response	<lf></lf>	?	<cr></cr>	<etx></etx>	

Command	X <cr< th=""><th>> (58h,</th><th>0dh)</th><th></th><th></th></cr<>	> (58h,	0dh)		
Simulate OFF key	×	×	×	×	×

Table 6-11. Power Off the Scale

Table 6-12. Unrecognized Command

Command	U <cr< th=""><th>> (55h,0</th><th>)dh)</th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th></cr<>	> (55h,0)dh)									
Simulate UNIT key (lb/kg)	<lf></lf>	<u></u>	<u></u>	<cr></cr>	<lf></lf>	<h1></h1>	<h2></h2>	<cr></cr>	<etx></etx>			
Simulate UNIT key (lb:oz)	<lf></lf>		b	:	0	Z	<cr></cr>	<lf></lf>	<h1></h1>	<h2></h2>	<cr></cr>	<etx></etx>

Table 6-10. Change Units of Measure



Symbol	Description
<lf></lf>	Line feed (0Ah)
<cr></cr>	Carriage return (0Dh)
<etx></etx>	End of text (03h)
<sp></sp>	Space (20h)
	Polarity "-" or " " (2Dh or 20h)
<u><u></u></u>	Measure units "lb","oz","kg","g"
<w><w><w></w></w></w>	Weight data 5 ~ 6 Bytes
<h1><h2></h2></h1>	Current status
<m><m><m><m><m><m></m></m></m></m></m></m>	Raw count 7 Bytes

Table 6-13. Symbols Used

Bit	Byte 1 (H1)	Byte 2 (H2)
0	0=stable	0=not under capacity
	1=not stable	1=under capacity
1	0=not at zero point	0=not over capacity
	1=at zero point	1=over capacity
2	0=RAM ok	0=Flash ROM ok
	1=RAM error	1=Flash ROM error
3	0=eeprom ok	0=calibration ok
	1=eeprom error	1=calibration error
4	Always 1	Always 1
5	Always 1	Always 1
6	Always 0	Always 0
7	Parity	Parity

Table 6-14. Bit Definition <H1-H3>

6.4.2 SMA Interface Protocol

Command	<lf></lf>	W <ci< th=""><th>₹> (0,</th><th>Ah,57</th><th>h,0dh</th><th>1)</th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th></ci<>	₹> (0,	Ah,57	h,0dh	1)														
In lb/oz/kg/g (normal data)	<lf></lf>	<s></s>	<r></r>	<n></n>	<m></m>	<f></f>	<w></w>	<w></w>	<w></w>	<w></w>	<w></w>	-	<w></w>	<w></w>	<w></w>	<w></w>	<u></u>	<u></u>	<u></u>	<cr></cr>
In lb/oz/kg/g	<lf></lf>	<s></s>	<r></r>	<n></n>	<m></m>	<f></f>	<w></w>	<w></w>	<w></w>	<w></w>	<w></w>	<w></w>		<w></w>	<w></w>	<w></w>	<u></u>	<u></u>	<u></u>	<cr></cr>
In lb/oz/kg/g	<lf></lf>	<s></s>	<r></r>	<n></n>	<m></m>	<f></f>	<w></w>		<w></w>	<w></w>	<u></u>	<u></u>	<u></u>	<cr></cr>						
In lb/oz/kg/g	<lf></lf>	<s></s>	<r></r>	<n></n>	<m></m>	<f></f>	<w></w>		<w></w>	<u></u>	<u></u>	<u></u>	<cr></cr>							
In lb/oz/kg/g	<lf></lf>	<s></s>	<r></r>	<n></n>	<m></m>	<f></f>	<w></w>	<u></u>	<u></u>	<u></u>	<cr></cr>									
In lb:oz	<lf></lf>	<s></s>	<r></r>	<n></n>	<m></m>	<f></f>	<w></w>	<w></w>	<w></w>	<w></w>	:	<w></w>	<w></w>		<w></w>	<w></w>	<u></u>	<u></u>	<u></u>	<cr></cr>
In lb:oz	<lf></lf>	<s></s>	<r></r>	<n></n>	<m></m>	<f></f>	<w></w>	<w></w>	<w></w>	<w></w>	<w></w>	:	<w></w>	<w></w>		<w></w>	<u></u>	<u></u>	<u></u>	<cr></cr>
In lb:oz	<lf></lf>	<s></s>	<r></r>	<n></n>	<m></m>	<f></f>	<w></w>	:	<w></w>	<w></w>	<u></u>	<u></u>	<u></u>	<cr></cr>						
<s> = 'Z' or 'O' or 'U'</s>	<lf></lf>	<s></s>	<r></r>	<n></n>	<m></m>	<f></f>	-	-	-	-	-	-	-	-	-	-	<u></u>	<u></u>	<u></u>	<cr></cr>

Table 6-15. Request Displayed Weight

Command	<lf></lf>	H <cr< th=""><th>R> (0A</th><th>\h,48h</th><th>,0dh)</th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th></cr<>	R> (0A	\h,48h	,0dh)															
In lb/oz/kg/g (normal data)	<lf></lf>	<s></s>	<r></r>	<n></n>	<m></m>	<f></f>	<w></w>	<w></w>	<w></w>	<w></w>	<w></w>		<w></w>	<w></w>	<w></w>	<w></w>	<u></u>	<u></u>	<u></u>	<cr></cr>
In lb/oz/kg/g	<lf></lf>	<s></s>	<r></r>	<n></n>	<m></m>	<f></f>	<w></w>	<w></w>	<w></w>	<w></w>	<w></w>	<w></w>		<w></w>	<w></w>	<w></w>	<u></u>	<u></u>	<u></u>	<cr></cr>
In lb/oz/kg/g	<lf></lf>	<s></s>	<r></r>	<n></n>	<m></m>	<f></f>	<w></w>		<w></w>	<w></w>	<u></u>	<u></u>	<u></u>	<cr></cr>						
In lb/oz/kg/g	<lf></lf>	<s></s>	<r></r>	<n></n>	<m></m>	<f></f>	<w></w>		<w></w>	<u></u>	<u></u>	<u></u>	<cr></cr>							
In lb/oz/kg/g	<lf></lf>	<s></s>	<r></r>	<n></n>	<m></m>	<f></f>	<w></w>	<u></u>	<u></u>	<u></u>	<cr></cr>									
In lb:oz	<lf></lf>	<s></s>	<r></r>	<n></n>	<m></m>	<f></f>	<w></w>	<w></w>	<w></w>	<w></w>	:	<w></w>	<w></w>		<w></w>	<w></w>	<u></u>	<u></u>	<u></u>	<cr></cr>
In lb:oz	<lf></lf>	<s></s>	<r></r>	<n></n>	<m></m>	<f></f>	<w></w>	<w></w>	<w></w>	<w></w>	<w></w>	:	<w></w>	<w></w>		<w></w>	<u></u>	<u></u>	<u></u>	<cr></cr>
In lb:oz	<lf></lf>	<s></s>	<r></r>	<n></n>	<m></m>	<f></f>	<w></w>	:	<w></w>	<w></w>	<u></u>	<u></u>	<u></u>	<cr></cr>						
<s> = 'Z' or 'O' or 'U'</s>	<lf></lf>	<s></s>	<r></r>	<n></n>	<m></m>	<f></f>	-	_	-	-	_	-	-	-	-	-	<u></u>	<u></u>	<u></u>	<cr></cr>

Table 6-16. Request High-Resolution weight (10x)



Command	<lf></lf>	P <cr< th=""><th>> (0Ah</th><th>,50h,0</th><th>dh)</th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th></cr<>	> (0Ah	,50h,0	dh)															
In lb/oz/kg/g (normal data)	<lf></lf>	<s></s>	<r></r>	<n></n>	<m></m>	<f></f>	<w></w>	<w></w>	<w></w>	<w></w>	<w></w>		<w></w>	<w></w>	<w></w>	<w></w>	<u></u>	<u></u>	<u></u>	<cr></cr>
In lb/oz/kg/g	<lf></lf>	<s></s>	<r></r>	<n></n>	<m></m>	<f></f>	<w></w>	<w></w>	<w></w>	<w></w>	<w></w>	<w></w>		<w></w>	<w></w>	<w></w>	<u></u>	<u></u>	<u></u>	<cr></cr>
In lb/oz/kg/g	<lf></lf>	<s></s>	<r></r>	<n></n>	<m></m>	\^	<w></w>		<w></w>	<w></w>	<u>></u>	<u></u>	<u></u>	<cr></cr>						
In lb/oz/kg/g	<lf></lf>	<s></s>	<r></r>	<n></n>	<m></m>	\^	<w></w>		<w></w>	<u>></u>	<u></u>	<u></u>	<cr></cr>							
In lb/oz/kg/g	<lf></lf>	<s></s>	<r></r>	<n></n>	<m></m>	<f></f>	<w></w>	<u></u>	< <u>C</u> >	<u></u>	<cr></cr>									
In lb:oz	<lf></lf>	<s></s>	<r></r>	<n></n>	<m></m>	\^	<w></w>	<w></w>	<w></w>	<w></w>	:	<w></w>	<w></w>		<w></w>	<w></w>	<u>></u>	<u></u>	<u></u>	<cr></cr>
In lb:oz	<lf></lf>	<s></s>	<r></r>	<n></n>	<m></m>	\^	<w></w>	<w></w>	<w></w>	<w></w>	<w></w>	:	<w></w>	<w></w>		<w></w>	<u>></u>	<u></u>	<u></u>	<cr></cr>
In lb:oz	<lf></lf>	<s></s>	<r></r>	<n></n>	<m></m>	<f></f>	<w></w>	:	<w></w>	<w></w>	<u></u>	<u></u>	<u></u>	<cr></cr>						
<s> = 'Z' or 'O' or 'U'</s>	<lf></lf>	<s></s>	<r></r>	<n></n>	<m></m>	<f></f>	-	-	-	-	-	-	-	-	-	-	<u></u>	<u></u>	<u></u>	<cr></cr>

Table 6-17. Request Displayed Weight After Stability

Command	<lf></lf>	Q <c< th=""><th>R> (</th><th>0Ah,5</th><th>1h,0d</th><th>h)</th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th></c<>	R> (0Ah,5	1h,0d	h)														
In lb/oz/kg/g (normal data)	<lf></lf>	<s></s>	<r></r>	<n></n>	<m></m>	<f></f>	<w></w>	<w></w>	<w></w>	<w></w>	<w></w>		<w></w>	<w></w>	<w></w>	<w></w>	<u></u>	<u></u>	<u></u>	<cr></cr>
In lb/oz/kg/g	<lf></lf>	<s></s>	<r></r>	<n></n>	<m></m>	<f></f>	<w></w>	<w></w>	<w></w>	<w></w>	<w></w>	<w></w>		<w></w>	<w></w>	<w></w>	<u></u>	<u></u>	<u></u>	<cr></cr>
In lb/oz/kg/g	<lf></lf>	<s></s>	<r></r>	<n></n>	<m></m>	<f></f>	<w></w>		<w></w>	<w></w>	<u></u>	<u></u>	<u></u>	<cr></cr>						
In lb/oz/kg/g	<lf></lf>	<s></s>	<r></r>	<n></n>	<m></m>	\^	<w></w>		<w></w>	<u></u>	<u>></u>	<u></u>	<cr></cr>							
In lb/oz/kg/g	<lf></lf>	<s></s>	<r></r>	<n></n>	<m></m>	<f></f>	<w></w>	<u></u>	<u></u>	<u></u>	<cr></cr>									
In lb:oz	<lf></lf>	<s></s>	<r></r>	<n></n>	<m></m>	<f></f>	<w></w>	<w></w>	<w></w>	<w></w>	:	<w></w>	<w></w>		<w></w>	<w></w>	<u></u>	<u></u>	<u></u>	<cr></cr>
In lb:oz	<lf></lf>	<s></s>	<r></r>	<n></n>	<m></m>	\^	<w></w>	<w></w>	<w></w>	<w></w>	<w></w>	:	<w></w>	<w></w>		<w></w>	<u></u>	<u>></u>	<u></u>	<cr></cr>
In lb:oz	<lf></lf>	<s></s>	<r></r>	<n></n>	<m></m>	<f></f>	<w></w>	:	<w></w>	<w></w>	<u></u>	<u></u>	<u></u>	<cr></cr>						
<s> = 'Z' or 'O' or 'U'</s>	<lf></lf>	<s></s>	<r></r>	<n></n>	<m></m>	<f></f>	-	-	-	-	-	-	-	-	-	-	<u></u>	<u></u>	<u></u>	<cr></cr>

Table 6-18. Request High-Resolution Weight After Stability

Command	<lf>Z</lf>	<cr></cr>	> (0A	h,5Ah	,0dh)														
Simulate ZERO key	<lf></lf>	<s></s>	<r></r>	<n></n>	<m></m>	<f></f>	<w></w>	<u></u>	<u></u>	<u></u>	<cr></cr>								

Table 6-19. Request Scale to Zero

Command	<lf>T</lf>	<cr></cr>	> (0A	h,54h,0	0dh)														
Simulate TARE key	<lf></lf>	<s></s>	<r></r>	<n></n>	<m></m>	<f></f>	<w></w>	<u></u>	<u></u>	<u></u>	<cr></cr>								

Table 6-20. Request Scale to Tare

Command	<lf>N</lf>	1 <cr< th=""><th>> (0A</th><th>h,4Dh</th><th>1,0dh)</th><th>)</th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th></cr<>	> (0A	h,4Dh	1,0dh))													
Response	<lf></lf>	<s></s>	<r></r>	<n></n>	<m></m>	<f></f>	<w></w>	<u></u>	<u></u>	<u></u>	<cr></cr>								

Table 6-21. Return Tare Weight

Command	<lf>C</lf>	C <cr< th=""><th>> (0A</th><th>h,43h</th><th>,0dh)</th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th></cr<>	> (0A	h,43h	,0dh)														
Response	<lf></lf>	<s></s>	<r>></r>	<n></n>	<m></m>	<f></f>	<w></w>	<u></u>	<u></u>	<u></u>	<cr></cr>								

Table 6-22. Clear Scale Tare Weight

Command	<lf>L</lf>	J <cr< th=""><th>> (0Al</th><th>1,55h</th><th>,0dh)</th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th></cr<>	> (0Al	1,55h	,0dh)														
Response	<lf></lf>	<s></s>	<r>></r>	<n></n>	<m></m>	<f></f>	<w></w>	<u></u>	<u>></u>	<u></u>	<cr></cr>								

Table 6-23. Change Units of Measure

Command	<lf>D<</lf>	CR> (0.	Ah,44h	,0dh)		
Response	<lf></lf>	<r></r>	<e></e>	<c></c>	<m></m>	<cr></cr>

Table 6-24. Invoke Scale Diagnostics



Command	<lf>A</lf>	<cr< th=""><th>> (0A</th><th>h,42h</th><th>,0dh)</th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th></cr<>	> (0A	h,42h	,0dh)															
Level / revision	<lf></lf>	S	M	Α	?	<y></y>	<y></y>	<y></y>	<y></y>	<y></y>	<y></y>	۲	۲	۲	١	١	١	~	<y></y>	<cr></cr>

Table 6-25. About Scale First Line

Command	<lf>B</lf>	<cr></cr>	(0Ah	,42h,0	dh)															
Step1: Manufacturer	<lf></lf>	М	F	G	?	<y></y>	<y></y>	<y></y>	<y></y>	<y></y>	<y></y>	~	٧	٧	~	~	~	~	<y></y>	<cr></cr>
Step2: Product module	<lf></lf>	М	0	D	?	<y></y>	<y></y>	<y></y>	<y></y>	<y></y>	<y></y>	~	~	~	۲	7	7	~	<y></y>	<cr></cr>
Step3: Software revision	<lf></lf>	R	Е	٧	?	<y></y>	<y></y>	<y></y>	<y></y>	<y></y>	<y></y>	~	٠	٠	٧	٧	٧	~	<y></y>	<cr></cr>
Step4: Serial number	<lf></lf>	S	N	<sp></sp>	?	<y></y>	<y></y>	<y></y>	<y></y>	<y></y>	<y></y>	~	1	1	1	1	1	~	<y></y>	<cr></cr>
Step5: End	<lf></lf>	Е	N	D	?	<cr></cr>														

Table 6-26. About Scale First Line Scroll

Command	<lf>I</lf>	<cr></cr>	(0Ah	,49h,0	Odh)															
Level / revision	<lf></lf>	S	М	Α	?	<y></y>	<y></y>	<y></y>	<y></y>	<y></y>	<y></y>	7	7	١	7	١	١	~	<y></y>	<cr></cr>

Table 6-27. Scale Information

Command	<lf>N</lf>	<cr></cr>	(0Ah	4Eh,0	dh)															
Step1: Scale type	<lf></lf>	Τ	Υ	Р	?	<y></y>	<y></y>	<y></y>	<y></y>	<y></y>	<y></y>	~	~	٧	~	~	١	~	<y></y>	<cr></cr>
Step2: Capacity (uuu:cc:n:d)	<lf></lf>	С	Α	Р	?	<y></y>	<y></y>	<y></y>	<y></y>	<y></y>	<y></y>	~	~	١	~	~	1	~	<y></y>	<cr></cr>
Step3: Supported command	<lf></lf>	С	М	D	?	<y></y>	<y></y>	<y></y>	<y></y>	<y></y>	<y></y>	~	~	٧	~	~	١	~	<y></y>	<cr></cr>
Step4: End	<lf></lf>	Ē	N	D	?	<cr></cr>														

Table 6-28. Scale Information Scroll

Command	<lf>F</lf>	R <cr< th=""><th>> (0Al</th><th>h,52h</th><th>,0dh)</th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th></cr<>	> (0Al	h,52h	,0dh)														
Response	<lf></lf>	<\$>	<r></r>	<n></n>	<m></m>	<f></f>	<w></w>	<u></u>	<u></u>	<u></u>	<cr></cr>								

Table 6-29. Repeat Displayed Weight Continuously

Command	<lf>S</lf>	<cr></cr>	• (0Al	ո,53h	,0dh)														
Response	<lf></lf>	<s></s>	<r>></r>	<n></n>	<m></m>	< <u></u>	<w></w>	<u></u>	<u></u>	<u></u>	<cr></cr>								

Table 6-30. Repeat High-Resolution Weight Continuously

Symbol	Description
<lf></lf>	Line feed (0Ah)
<cr></cr>	Carriage return (0Dh)
<sp></sp>	Space (20h)
<\$>	Z' Center of Zero
	'O' Over Capacity
	'U' Under Capacity
	'E' Zero Error
	'l' Initial-Zero Error
	" " None of the above condition
<r></r>	Range ('1','2',3') always "1" for single range
<n></n>	G' Gross normal weight
	'T' Tare weight
	'N' Net normal weight
	'g' Gross weight in high-resolution
	'n' Net weight in high-resolution

Table 6-31. Symbols Used



Symbol	Description
<m></m>	M' Scale in motion
	' ' Scale not in motion
<f></f>	Future
<u><u><u></u></u></u>	Measure units "lb ","oz ","1/o","kg ","g"
<w><w><w><w><w></w></w></w></w></w>	Weight data fixed at 10 Bytes
<y><y><y><y></y></y></y></y>	Contain 25 characters maximum

Table 6-31. Symbols Used (Continued)

6.5 Sealing Scale for Weights and Measures

Once parameters for the scale have been configured and the scale has been calibrated, See Section 4.2.2 on page 8, the scale must be sealed for Weights and Measures.

6.5.1 Seal Scale

- 1. Lift the weigh platter from the scale.
- 2. Guide sealing wire through the drilled hex screw and through the PCB compartment door handle.
- 3. Seal the wire to secure.

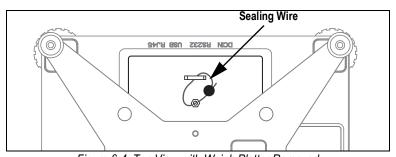


Figure 6-4. Top View with Weigh Platter Removed

7.0 Maintenance and Troubleshooting

Prior to calling customer support, have the software type and software version number available. These are displayed briefly when powering on the scale.

7.1 Troubleshooting

Error Code	Description	Possible Cause	Corrective Action	
Err I	Calibration error	Ensure the calibration value selected is equal to the weights being placed on the scale for performing span calibration; damaged load cell	Repeat calibration; replace load cell	
Err2	Power up or initial zero error	Upon power up, weight or item on the platform is greater than PUZEro setting	Remove weight and power cycle the scale	
Err3	Semi-auto zero error	When pressing the zero button, the weight value displayed is greater than the % in Zero configuration		
Err4	Configuration error	Invalid configuration settings	Check configuration settings	
Err5	Overload error	Too much weigh applied	Perform calibration, check LC mV	
Errb	Memory error	PCB is corrupt	Replace main PCB	
LobAt	Low battery	Battery power voltage is below 4.2 V	Replace batteries	
ErrAd	A/D Conversion error		Calibrate, replace main PCB	
FRI L	Failure at initial power up		Power cycle the unit by unplugging the power adapter from the outlet or removing the batteries for 30 seconds; replace the batteries or plug the adapter back in and turn the scale on	
	Scale is weighing properly up to a certain weight but will not weight to full capacity	Overload stop has been tampered with and adjusted too far in	Load scale to 125% of capacity, adjust overload screw so it's touching the bottom of the load cell, back screw off 1/6" of a turn then Loctite in place	

Table 7-1. Error Codes

7.1.1 Diagnostics Menu

The diagnostic menu (d ,R9) is used to troubleshoot scale operation. Use DIV-A or DIV-O to test functionality of the load cell.

- 1. From the diagnostics menu, press **DIVA** or **DIVO.A** value is displayed.
- 2. Add weight onto the scale to see if the counts increase.
- 3. Remove the weight to see if the value returns the value displayed in Step 1.
- 4. Calibrate the scale before determining a load cell is bad.

7.1.2 Power Troubleshooting

Loss of power to a USB device or intermittent loss of power to the scale causes the scale to turn off. The display may remain at the last display state. Power cycle the scale to reactivate the display.

7.2 Load Cell Wiring

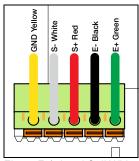


Figure 7-1. Load Cell Wiring



8.0 Specifications

Dynamic Response

Response time for stable weight: 0–1,000 d, 1,000 ms, maximum mean average

1,000 d +, 1,500 ms, maximum mean average

Internal Resolution

500,000 internal count minimum

Overload Protection

Corner and center overload protection

Power

In-line Power Supply (included)

Input 100–240 VAC, +10% -15%, 3-wire w/ground, standard terminated with USA 3-prong plug

Output 12 V at 0.1 Amps DC minimum
Frequency 50/60 Hz ±3 Hz, standard
Approvals UL, CE, EN, CUL

Battery Power

Battery Type Four AA alkaline batteries, 6 V, with low battery indication at 4.3 volts (not included)

Battery Life 50–250 hours depending on backlight and auto-shutdown settings

USB HID

USB 2.0 max speed; Vendor ID: 1C19; Product ID: 0002

Construction

Powder coat painted mild steel base plate and load bridge with stainless steel weight platter Die-cast aluminum load bridge and base housing with stainless steel weight platter

Display

Minimum key press life 500,000 cycles, ABS plastic housing

Six annunciators Zero, Gross/Brutto, Net, W1/W2/W3 multi-range

Four buttons Units, Tare, On/Off, F1

RS-232 Cable

10' DB 9-pin male to female, straight pass through and null modem

USB Cable

46" (1,168.4 mm) A/B type USB cable

Approvals:



NTEP COC # 17-002

Measurement Canada

Canada Approved Canada Weights and Measures: AM - 6050

Warranty

Two-year limited warranty



8.1 Dimensions

8.1.1 BenchPro Postal

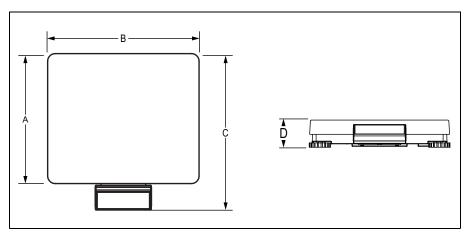


Figure 8-1. Stainless/Mild Steel Scale Dimensions

Model	Α	В	С	D
12 x 14	12	14	14.5	2.7

Table 8-1. Stainless/Mild Steel Scale Dimensions (Inches)

8.2 Options

The following options can be purchased for the BenchPro Postal scale.

Part Number	Description		
174783	Column bracket and post		
180901	Second remote customer display, BenchPro Series with 6' cable and capacity labels		
174784	Second remote operator display, BenchPro Series with 6' cable and capacity labels		
183103	16" high desktop display mount		
178501	USB-RS-232 serial adapter		
178501	3.28" cable		

Table 8-2. BenchPro Options

8.2.1 Column Bracket and Post Option (PN 174783)

An optional column bracket is available for use with the remote display (not included).



Figure 8-2. Optional Column Bracket and Post



8.2.2 Tabletop Display Post Option (PN 183103)

An optional 16" high desktop display mount post is available for use with the remote display (not included). The mounting post has provisions to secure it to a table or counter using the mounting holes and adequate hardware. The remote display attaches to the mounting bracket using two magnets which are included with each display.

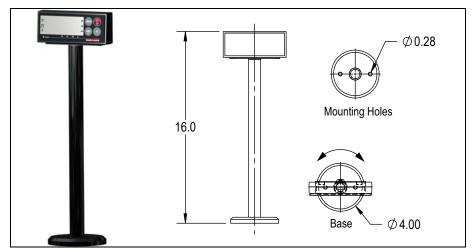


Figure 8-3. Optional Tabletop Display Post

8.2.3 Customer Display Option (PN 180901)

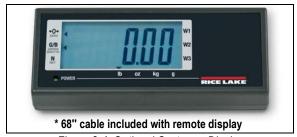


Figure 8-4. Optional Customer Display

8.2.4 Second Operator Display Option (PN 174784)



Figure 8-5. Optional Second Operator Display





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